**SECTION I**

**MANUFACTURER’S NAME**
Sheaffer Eaton/Textron

**ADDRESS**
301 Ave H, Fort Madison, IA 52627

**CHEMICAL NAME AND SYNONYMS**
Fountain Pen Ink Mixture

**TRADE NAME AND SYNONYMS**
Skrip Ink - All Colors

**FORMULA**
Proprietary

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**SECTION II - HAZARDOUS INGREDIENTS**

<table>
<thead>
<tr>
<th>PIGMENTS</th>
<th>CATALYST</th>
<th>VEHICLE</th>
<th>SOLVENTS</th>
<th>ADDITIVES</th>
<th>OTHERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A</td>
<td>N/A</td>
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</tbody>
</table>

**ALLOYS AND METALLIC COATINGS**

- BASE METAL: N/A
- METALLIC COATINGS: N/A
- FILLER METAL PLUS COATING OR CORE FLUX: N/A
- OTHERS: N/A

**Hazardous Mixtures of other Liquids, Solids, or Gases**
Contains waterbased ink, non-toxic as defined by Hazardous Substances Act. LD50 greater than 5 g/kg body weight. Not hazardous and not a carcinogenic hazard defined by OSHA 1910.1200(d) (1) through (d) (6).

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**SECTION III - PHYSICAL DATA**

- **BOILING POINT (°F.)**: 212.
- **SPECIFIC GRAVITY (H2O=1)**: 1.01
- **VAPOUR PRESSURE (mm Hg.)**: N/A
- **PERCENT, VAPORABLE BY VOLUME (%)**: > 70
- **VAPOUR DENSITY (AIR=1)**: N/A
- **EVAPORATION RATE (WATER = 1)**: 1
- **SOLUBILITY IN WATER**: 100%
- **APPEARANCE AND ODOR**: Varied colored liquid, depending on ink color.

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**SECTION IV - FIRE AND EXPLOSION HAZARD DATA**

- **FLASH POINT (Method used)**: None
- **FLAMMABLE LIMITS**: N/A  Not applicable
- **EXTINGUISHING MEDIA**: Not applicable - this material is non-flammable.
- **SPECIAL FIRE FIGHTING PROCEDURES**: None required.
- **UNUSUAL FIRE AND EXPLOSION HAZARDS**: None
SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE
Not Established; however, see Section IX.

EFFECTS OF OVEREXPOSURE
None expected.

EMERGENCY AND FIRST AID PROCEDURES
Mildly irritating to eyes, wash thoroughly with running water for at lest 15 minutes.

SECTION VI - REACTIVITY DATA

STABILITY
UNSTABLE
STABLE

CONDITIONS TO AVOID
X
Not applicable

INCOMPATIBILITY (Materials to avoid)
Not applicable

HAZARDOUS DECOMPOSITION PRODUCTS
None

HAZARDOUS POLYMERIZATION
MAY OCCUR
WILL NOT OCCUR

CONDITIONS TO AVOID
X
Not applicable

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
Flush small amounts down sanitary sewer with large amounts of water. Take up large spills with absorbent.

WASTE DISPOSAL METHOD
Dispose in accordance with all Federal, State and local laws concerning health and environment.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)
None required

VENTILATION
LOCAL EXHAUST
None required
MECHANICAL (General)
SPECIAL
Not applicable

OTHER
Recommended

PROTECTIVE GLOVES
Not required

EYE PROTECTION
Not required

OTHER PROTECTIVE EQUIPMENT
Not required.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Protect from freezing.

OTHER PRECAUTIONS
Good personal hygiene practices should be followed.

Oral LD_{50} is greater than 5 grams per kilogram.